


[illegible]

Groove Code	Stand	Final round	H	A	h	e	R	R1	r	α°
RF20-1	20-21	16	16.19	16.91	7.35	1.5	8.1	16.19	0.8	120
RF20-2	20-21	16.5	16.7	17.45	7.6	1.5	8.35	16.7	0.8	120
RF20-3	20-21	17	17.2	17.99	7.85	1.5	8.6	17.2	0.8	120
RF20-4	20-21	17.5	17.71	18.54	8.11	1.5	8.86	17.71	1	120
RF20-5	20-21	18	18.22	19.08	8.36	1.5	9.11	18.22	1	120
RF20-6	20-21	20	20.24	21.09	9.12	2	10.12	20.24	2	120
RF20-7	20-21	20.64	20.9	21.86	9.45	2	10.45	20.89	2	118.5
RF20-8	20-21	22	22.26	23.27	10.13	2	11.13	22.26	1	120
RF20-9	20-21	24	24.29	25.44	11.14	2	12.14	24.29	1	120
RF20-10	20-21	25	25.3	26.52	11.65	2	12.65	25.3	1	120
RF20-11	20-21	28	28.34	29.63	12.92	2.5	14.17	28.34	1.5	120
RF20-12	20-21	30	30.36	31.64	13.68	3	15.18	30.36	1.5	120
RF20-13	20-21	32	32.38	33.81	14.69	3	16.19	32.38	1.5	120
RF20-14	20-21	33.5	33.9	35.44	15.45	3	16.95	33.9	1.5	120
RF20-15	20-21	36	36.43	38	16.47	3.5	18.22	36.43	1.5	120
RF20-16	20-21	38	38.46	40.17	17.48	3.5	9.23	38.46	1.5	120
RF20-17	20-21	40	40.48	42.19	18.24	4	20.24	40.48	2	120
RF20-18	20-21	42	42.5	44.36	19.25	4	21.25	42.5	2	120
RF20-19	20-21	45	45.54	47.46	20.52	4.5	22.77	45.54	2	120
RF20-20	20-21	23	23.28	24.42	10.64	2	11.64	23.28	1	118.5

 VIZAG STEEL <small>Infrastructure, Steel and Beyond</small>	RASHTRIYA ISPAT NIGAM LIMITED VISAKHAPATNAM STEEL PLANT 6.3 MTPA EXPANSION PROJECT SPECIAL BAR MILL									
	M.N.DASTUR & COMPANY (P) LTD. CONSULTING ENGINEERS, KOLKATA									
CONSULTANT										
CLIENT ORG. NO.	05	-	00	-	02	-	PRD	-	010C	REV.