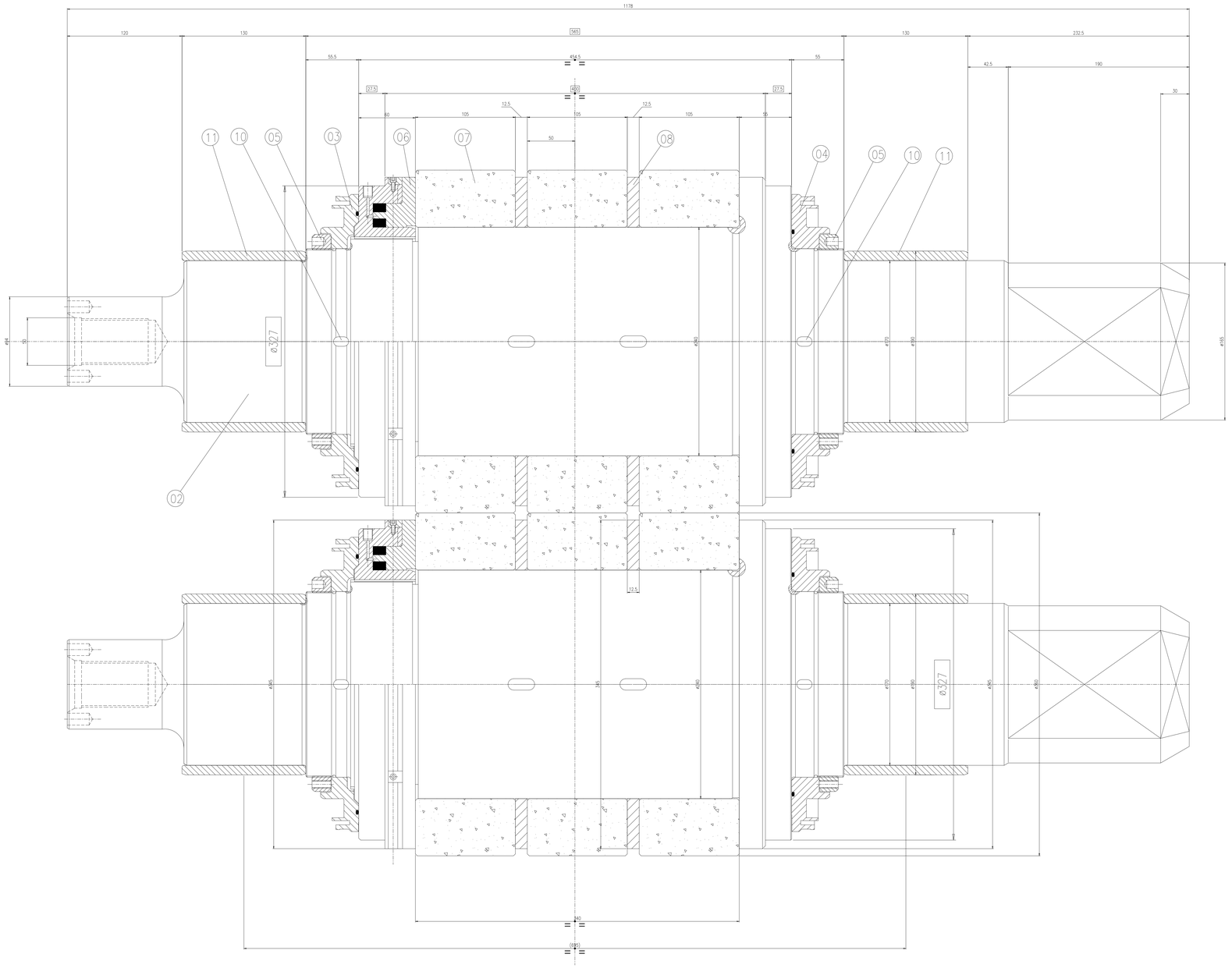
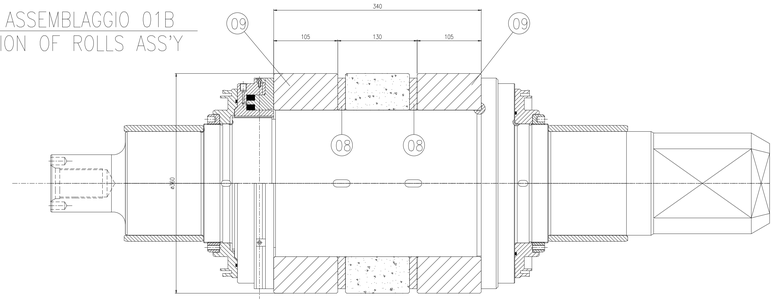
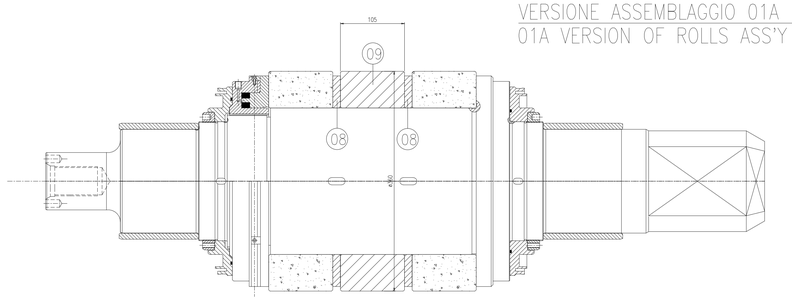


VERSIONE ASSEMBLAGGIO 01
01 VERSION OF ROLLS ASS'Y

VERSIONE ASSEMBLAGGIO 01B
01B VERSION OF ROLLS ASS'Y



VERSIONE ASSEMBLAGGIO 01A
01A VERSION OF ROLLS ASS'Y



FOR INFORMATION

VIZAG STEEL
Infrastructuring India and Beyond

RASHTRIYA ISPAT NIGAM LIMITED
VISAKHAPATNAM STEEL PLANT
6.3 MTPA EXPANSION PROJECT
SPECIAL BAR MILL

CONSULTANT

M.N.DASTUR & COMPANY (P) LTD.
CONSULTING ENGINEERS, KOLKATA

CLIENT DRG NO. 09 – 00 – 02 – MEC – 0100 SHEET 01/02 REV. 02

POS.	UN. MIS.	QUANT.			DESCRIZIONE / PART DESCRIPTION	DISEGNO/CODICE / DRAWING/PART NO.	MATERIALE / MATERIAL	PESO KG.	IND. RIC.
11	–	4	4	4	PISTA INT. FAG L510440A INNER RING FAG L510440A	224634-056-3	– –	22.8	–
10	–	8	8	8	LINGUETTA KEY	2206-03174-01	– –	0.8	–
09	–	4	2	–	DISTANZIALE SPACER	2206-03172-01	– –	46	–
08	–	4	4	4	DISTANZIALE CORTO SHORT SPACER	2206-03171-01	– –	18	–
07	–	2	4	6	RULLO IN CARBURO CARBIDE RING	2206-03170-01	– –	76	–
06	–	2	2	2	BLOCCAGGIO IDRAULICO HYDRAULIC NUT	2206-03173-01	– –	50	–
05	–	4	4	4	GHIERA RING NUT	2206-02931-01	– –	6	–
04	–	2	2	2	ANELLO A LABIRINTO LABYRINTH RING	2206-02930-01	– –	15	–
03	–	2	2	2	ANELLO A LABIRINTO LATO CILINDRO CYLINDER SIDE LABYRINTH RING	2206-02929-01	– –	13	–
02	–	2	2	2	ALBERO SHAFT	2206-03169-01	– –	590	–
01B	–	1	–	–	ASSIEME CILINDRI CON 1 RULLO IN CARBURO 1 CARBIDE RING ROLL'S ASSEMBLY	2206-02927-01B	– –	1052	–
01A	–	–	1	–	ASSIEME CILINDRI 2 RULLI IN CARBURO 2 CARBIDE RINGS ROLL'S ASSEMBLY	2206-02927-01A	– –	1112	–
01	–	–	–	1	ASSIEME CILINDRI 3 RULLI IN CARBURO 3 CARBIDE RINGS ROLL'S ASSEMBLY	2206-02927-01	– –	1172	–

	DISEGNATO DRAWN	DATA DATE	CONTROLLATO CHECKED	DATA DATE	APPROVATO APPROVED	DATA DATE	SCALA/SCALE
W.I.M	RossR	22/03/'10	ROSSINI R.	16/02/2011	POMETTO V.	16/02/2011	1:2.5

SIEMENS VAI Rolling Mills

FILE CAD –

MACCHINA CALIBRATRICE CGA 180/100
GRUPPO CGA 1807100 – SIZING STAND

2206-02927- A

DIS.RIF. – INDICE MODIFICA

FOGLIO 01 02

DATA FIRMA: 16.02.'11 ROSSR

DESCRIZIONE: A AGGIUNTI PARTICOLARI ZCC & E SIEMENS-VAI IN TABELLA; – EMISSIONE ORIGINALE

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FN A1(594x841)–UNI 9.36