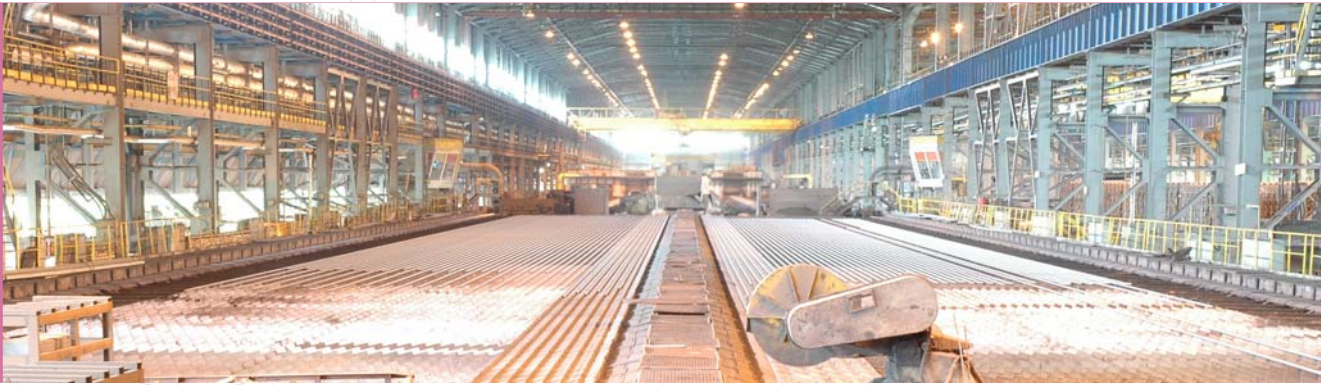


Produced from fully killed steel:

Size(mm)	Nominal Wt.Kg/m	Size(mm)	Nominal Wt.(Kg/m)
16	1.58	40	09.85
* 16.5	1.68	42	10.88
* 17.5	1.89	45	12.50
18	2.00	46.5	13.33
20	2.47	48	14.21
20.64	2.63	50	15.40
22	2.98	53	17.32
25	3.85	56	19.30
28	4.83	60	22.20
32	6.31	63	24.50
33.5	6.92	65	26.00
34	7.13	71	31.09
36	7.99	75	34.70
38	8.91	77	36.57
		80	39.47



Specifications :

Grade	Conforming to
Structural	: IS 2062 E250A - 2006
Forging / Bright Bar Medium Carbon, High Mn Steel	20C 15, 27C 15, SAE 1524S, SAE 1524CR CK-45, EN8, EN8A, EN8D, EN9, SAE 1049, 35C8 SAE 1524, EN15B, 37C15, A 105, 40Cr4 etc
Spring Steel	: 55Si7, 60Si7, 65Si7, SUP9, SUP11 A, SUP10
Case Hardening Steels	: 20MnCr5, 16MnCr5



Upcoming Products

Additional sizes : 85, 90, 95 mm
Up to 45 mm in Coils & Straight form
45 to 95 mm - Straight form

PLAIN ROUNDS



A Navratna Company

Special Features:

- o Bundling and automatic tying / strapping of the rounds ensure minimum damage during handling and transport.
- o Tension free rolling in the Light and Medium Merchant Mill ensures close dimensional tolerances.
- o 38 mm and below are rolled in Light and Medium Merchant Mill and other rounds are rolled in Medium Marchant and Structural Mill.



Packing	:	Bare, in strapped bundles weighing 4 to 5 T upto 36 & 8 to 9 T for above 36 approximately.
Invoicing	:	As per actual weight.
Quantity & Shipment	:	On mutually agreed terms