Produced by STELMOR controlled-cooling process from fully killed steel.

Diameter Range (mm) :

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<td>5.5</td>
<td>6</td>
<td>6.5</td>
<td>7</td>
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Specifications:

**Grade** | **Conforming to**
---|---
Wire drawing | IS : 7887 GR.3 & GR.5 - 1992  
ASTM A 510 M (SAE 1008/1010/1012/1015/1018)
Construction / Structural | IS 2062 E250A - 2006

Wire rods are manufactured in special steel grades also for various applications like Coldheading, Tyre-bead, Cable armouring, Electrodes, Pre-stressed Concrete wire etc.,

Tolerance as per:

- IS : 7887 - 1992
- IS : 1852 - 1985

*Not regularly rolled*
Special Features:

- Stelmor cooling process ensures uniform grain size, and desired metallurgical and mechanical properties.
- Tungsten carbide rings in pre-finishing and finishing Morgan blocks ensure excellent surface finish and rigid dimensional tolerance.
- High pressure compactors with automatic tying retain tight and proper coil shape

**Packing**
- Bare, tied coils of approx. 1.2 metric tonnes weight, Coil OD 1250 mm max., ID 725 mm max., height 1400 mm max.

**Invoicing**
- As per actual weight.

**Quantity & Shipment**
- On mutually agreed terms.

**Upcoming Products**
- 5.5 to 20 mm & 20.64 mm in Coils